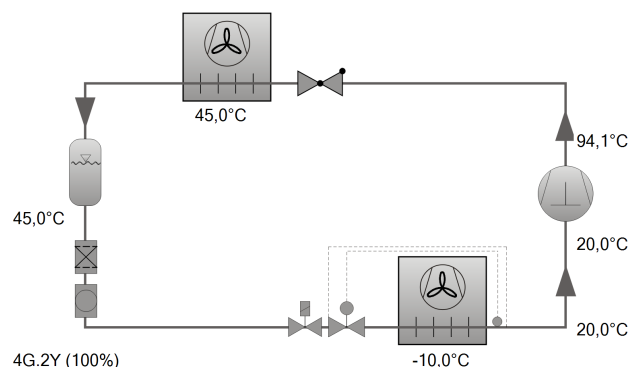




Selection: Open-Type Reciprocating Compressors

Input Values

Compressor model	4G.2Y-K
Refrigerant	R134a
Reference temperature	Dew point temp.
Evaporating SST	-10,00 °C
Condensing SDT	45,0 °C
Liq. subc. (in condenser)	0 K
Suction gas temperature	20,00 °C
Useful superheat	100%
Motor speed	1450 /min
Drive	Coupling (1:1)
Capacity control	100%



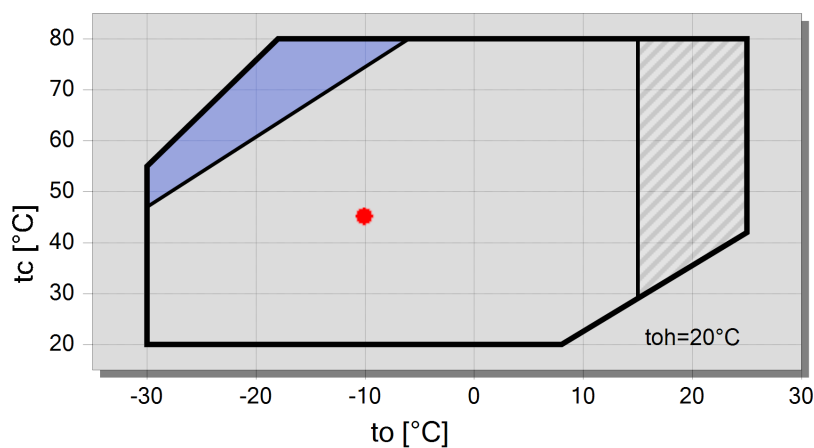
Result

Compressor	4G.2Y
Capacity steps	100%
Cooling capacity	25,9 kW
Cooling capacity *	25,9 kW
Evaporator capacity	25,9 kW
Shaft power	9,83 kW
Condenser capacity	35,7 kW
COP/EER	2,63
COP/EER *	2,63
Mass flow	606 kg/h
Operating mode	Coupling (1:1)
Compr. speed	1450 /min
Recommended driving motor	15,00 kW
Discharge gas temp. w/o cooling	94,1 °C

Starting point for motor selection see T. Data/ Notes

*According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

Application Limits Standard 4G.2



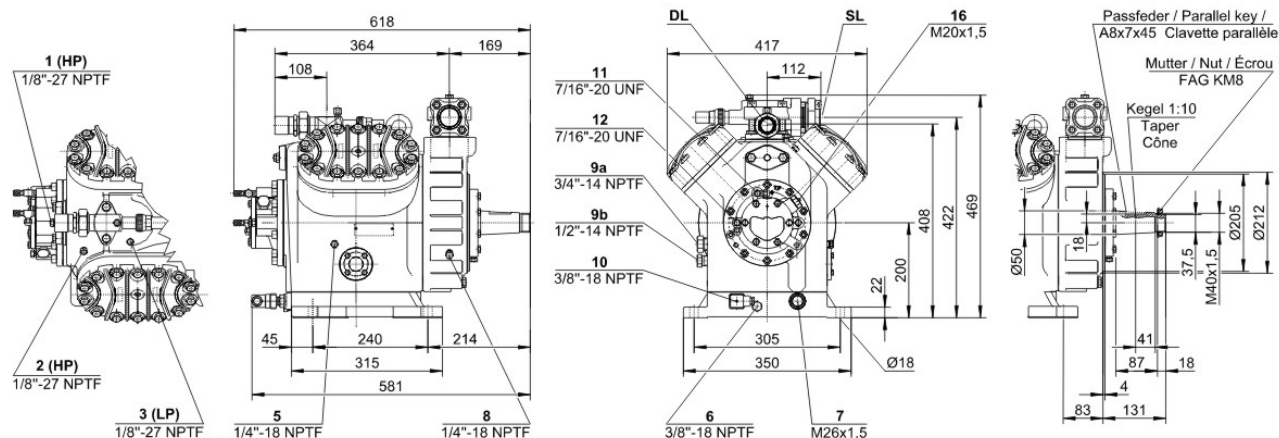
Legend

- additional cooling
- suction gas superheat >10K
- A



Technical Data: 4G.2Y-K

Dimensions and Connections



Technical Data

Technical Data

Displacement (1450 RPM 50Hz)	84,5 m3/h
Displacement (1750 RPM 60Hz)	102,0 m3/h
No. of cylinder x bore x stroke	4 x 75 mm x 55 mm
Allowed speed range	750 .. 1750 1/min
Weight	129 kg
Max. pressure (LP/HP)	19 / 25 bar
Connection suction line	42 mm - 1 5/8"
Connection discharge line	28 mm - 1 1/8"
Oil type R134a/R407C/R404A/R507A/R407A/R407F	tc<55°C: BSE32 / tc>55°C: BSE55 (Option)
Oil type R22 (R12/R502)	B5.2 (Standard)

Extent of delivery (Standard)

Oil charge	4,7 dm3
Protective charge	Standard
Suction shut-off valve	Standard
Discharge shut-off valve	Standard
Pressure relief valve	Standard

Available Options

Coupling (...K) w. A/C + medium	KK620 [<22kW] / KK630 [<45kW] (Option)
Coupling (...K) w. low temp.	KK625 [<22kW] / KK630 [<45kW] (Option)
Coupling housing	Option
Motor pulley (...S)	190, 210, 230 mm (Option)
V-belts	5 x SPA (Option)
Discharge gas temperature sensor	Option (incl. INT69VS)
Start unloading	Option
Connection cooling water	R 3/4" (Option)
Capacity control	100-50% (Option)
Additional fan	Option
Water-cooled cylinder heads	Option
Oil service valve	Option
Crankcase heater	140 W (Option)
Oil pressure monitoring	MP54 (Option)
Kit for marine application	Option



Open-Type Reciprocating Compressors

Motor Selection

The required driving motor is selected for starting conditions at direct start as well as at star-delta- or PW-start with start unloading (bypass + check valve). The starting conditions refer to the following defined operation points resp. to the maximum application limit of the compressor. Should the evaporation- or the condensing temperature of the plant be higher at the start, an individual motor selection is necessary.

Evaporation temperature for motor selection				
	HH	H	M	L
R134a	+20 °C	+12,5 °C	-5 °C	-20 °C
R404A / R507A		+7,5 °C	-5 °C	-20 °C
R407F / R407A				
R22		+12,5 °C	-5 °C	-20 °C
NH□	+15 °C	+10 °C	-5 °C	

The stated motor data refer to IEC motors at which the pull-up torque does not fall below 90 % of the max. torque. In addition the following starting torques (referring to direct starting torque) must be reached:

- * 2-cylinder compressors 220 %
- * 4-cylinder compressors 180 %
- * 6-cylinder compressors 160 %

Should the motor not fulfil these criteria, an individual selection is also necessary.

Condenser capacity

The condenser capacity can be calculated with or without heat rejection. This option can be set in the menu Program □ Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line cond.cap. (with HR) resp. cond.cap.

Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)
 - 2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative)
 - 3 Low pressure connection (LP)
 - 4 CIC system: injection nozzle (LP)
 - 4b Connection for CIC sensor
 - 4c Connection for CIC sensor (MP / operation with liquid subcooler)
 - 5 Oil fill plug
 - 6 Oil drain
 - 7 Oil filter (magnetic screw)
 - 8 Oil return (oil separator)
 - 8* Oil return with NH₃ and insoluble oil
 - 9 Connection for oil and gas equalization (parallel operation)
 - 9a Connection for gas equalization (parallel operation)
 - 9b Connection for oil equalization (parallel operation)
 - 10 Oil heater connection
 - 11 Oil pressure connection +
 - 12 Oil pressure connection –
 - 13 Cooling water connection
 - 14 Intermediate pressure connection (MP)
 - 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
 - 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")
 - 17 Refrigerant inlet at liquid subcooler
 - 18 Refrigerant outlet at liquid subcooler
 - 19 Clamp space
 - 20 Terminal plate
 - 21 Maintenance connection for oil valve
 - 22 Pressure relief valve to the atmosphere (discharge side)
 - 23 Pressure relief valve to the atmosphere (suction side)
- SL Suction gas line
DL Discharge gas line
- Dimensions can show tolerances according to EN ISO 13920-B.